

## ESTIMATION OF GLASS TRANSITION TEMPERATURES OF POLYACRYLATES WITH PENDANT CARBAZOLE GROUP

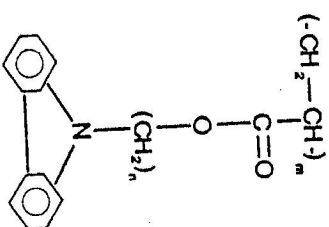
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The glass-transition temperatures of carbazole containing polyacrylates with different spacers in the side chains have been estimated using an empirical formula based on a group counting model. A good agreement between the estimated and experimental values has been observed.

Hu et al.[1] have synthesized a series of new carbazole containing polyacrylates with a different spacers in the side chains. They have determined the glass-transition temperature ( $T_g$ ) of these polymers with increase in the number ( $n$ ) of methylene groups and found that  $T_g$  decreases as  $n$  increases. In the present work, the author has estimated the glass-transition temperatures of these polymers using an empirical formula proposed by Askadski [2] which is based on a group counting model. The author has selected these polymers as they find wider applications in electrophotography [1].

The structure of the polymer under study is presented below:



where  $n$  is varied from 2 to 8. The polymers with varying  $n$  are as  $\underline{n}$ . Films of these polymers have been cast from solutions of dichloroethane.

The glass-transition temperature ( $T_g$ ) of a polymer is given [2] by:

$$T_g = \frac{\sum \Delta v_i}{\sum (a_i \Delta v_i) + \sum b_i} \quad (1)$$

where  $\sum \Delta v_i$  is the total van der Waals volume of the repeating unit of the polymer,  $a_i$  is the coefficient characterizing the van der Waals interaction of each atom in the repeating unit and  $b_i$  is the coefficient characterizing specific interactions such as dipolar, hydrogen bonding, para-substitution in the back-bone of the repeating unit of the polymer.

Kitagorodski [3] has given the van der Waals volumes of individual atoms in different environments. The values of  $a_i$  and  $b_i$  have been taken from literature [2,4]. Using Eq. (1), the  $T_g$  values of the polymers 2, 3, 4, 5, 6 and 8 have been estimated. The  $\sum \Delta v_i$  and  $\sum a_i v_i$  values and the estimated and experimental [1]  $T_g$  values have been presented in Table 1.

Table 1  
Total van der Waals volume  $\sum \Delta v_i$ ,  $\sum a_i v_i$ , specific interactions  $\sum b_i$  of the repeating unit, estimated (Est) and experimental (Expt.) glass transition temperature ( $T_g$ ) of polyacrylates with carbazole group

$\sum \Delta v_i$ ( $\text{\AA}^3$ )	$\sum a_i \Delta v_i$ ( $\times 10^3 \text{ K}^{-1} \text{ \AA}^3$ )	$\sum b_i$ ( $\times 10^3 \text{ K}^{-1} \text{ \AA}^3$ )	$T_g$ (K)		Deviation %
			Est.	Expt.	
250	690	-55.4	394	378	4.2
267	769	-55.4	374	352	6.2
284	849	-55.4	358	341	4.7
301	929	-55.4	345	319	8.1
319	1009	-55.4	334	315	6.0
353	1169	-55.4	316	285	10.8
Average					6.7

Though a close agreement between the estimated and experimental values has been observed (average % deviation being 6.7), the individual % of deviation varies from 4.2 to 10.8. Generally very close agreement between the estimated and experimental values has been observed (deviation < 3%) when the polymer is taken in the bulk or melt pressed film form [5]. But in the present case, the films have been cast from dichloroethane solutions [1]. The moderately larger deviations may be due to the solute-solvent interaction as the polymer is having polar groups. Recently similar explanation has been given by Askadski and Rajulu [6] in the case of some heat resistant polymer films cast from solutions.

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